

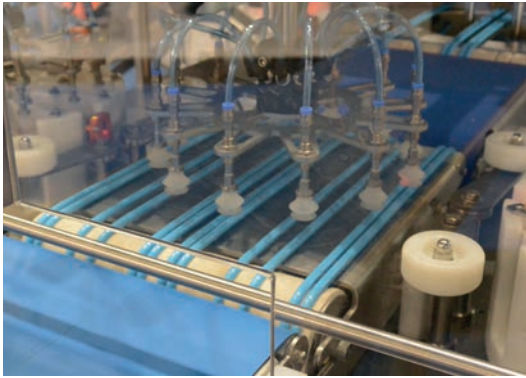


MEGAWELD

 **MEGADYNE**

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INTRODUCTION TO MEGAWELD



Megaweld thermoplastic polyurethane, trapezoidal and round belts are manufactured by a unique extrusion process. They are suitable for a wide range of applications and industries.

Megaweld are used for conveying or for light power transmission in the following areas:

- ceramic industry
- glass industry
- wood industry
- brick and tile industry
- gardening and horticulture
- packagin industry
- paper and board industry
- pharmaceutical industry
- food industry
- robotic systems
- automotive

MEGAWELD MATERIALS

Megadyne uses only virgin polymers to guarantee the best quality and the outstanding performance in all industrial applications.

MEGAWELD MAIN FEATURES

- High flexibility
- High resistance to pollution
- Good abrasion resistance
- Good welding characteristics
- Smooth running

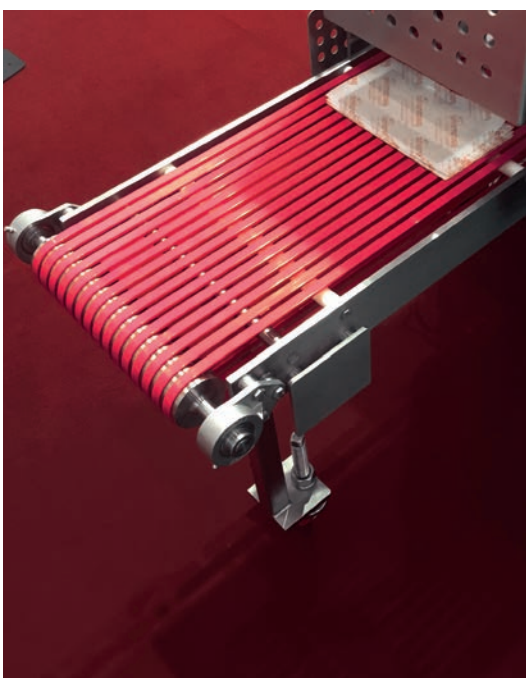
Special features as hydrolysis resistance and high modulus of elasticity (e.i.) on request.

MEGAWELD TYPES (Standard & made to order)

- Blue FDA approved Polyurethane
- Water and chemical resistance
- Metal detectable Polyurethane on request with m.o.q.
- UV resistant materials
- Fiber glass reinforced
- Standard reinforced Kevlar cords. Polyester cords on request.
- Other colours on request
- Soft grip cover

MEGAWELD FINISHES

- Gloss finishing
- Matt finishing
- Rough finishing
- Textured finishing
- Metallised finishing



POLYURETHANE V-BELTS

Trapezoidal thermo-welded polyurethane belts are available in different hardnesses and colours. Available with polyester* or aramide reinforcements. They are suitable for many industrial sectors including the food industry.

85 ShA

Z-A-B-C

85 ShA reinforced

A-B-C

85 ShA FDA

Z-A-B-C

85 ShA reinforced FDA

A-B-C

90 ShA

Z-A-B-C

90 ShA reinforced

Z-A-B-C



POLYURETHANE COGGED V-BELTS

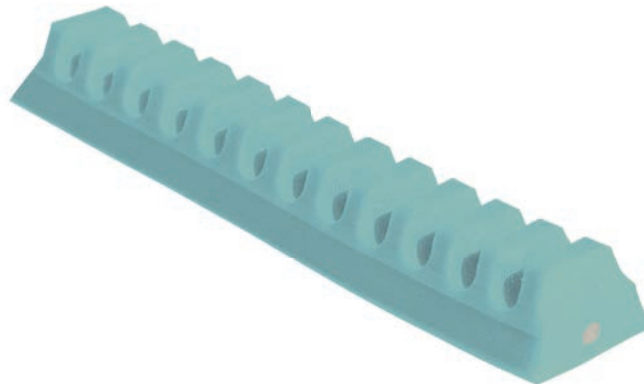
Cogged trapezoidal thermo-welded polyurethane belts are available in different hardnesses and colours. Available with polyester* or aramide reinforcements. Cogged version allows the use of smaller pulleys.

90 ShA

Z-A-B-C

90 ShA reinforced

A-B-C



POLYURETHANE ROUND BELTS

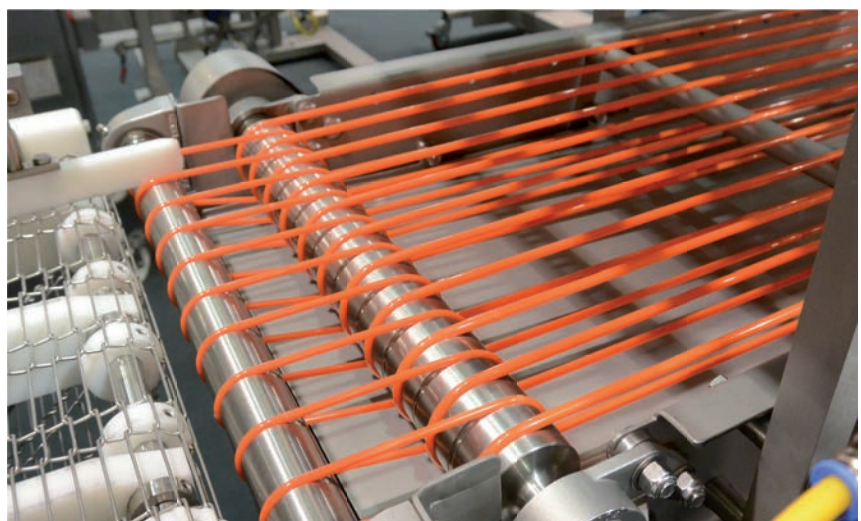
Round thermo-welded polyurethane belts are available in different hardnesses and colours. Available with polyester* or aramide reinforcements. Particularly effective, thanks to the torsion characteristics, for line-shaft and powered-roller conveyor application.

PR 85 ShA

Ø (mm): 2*-3-4-5-6-7*-8-9-10-12-15-18*-20*

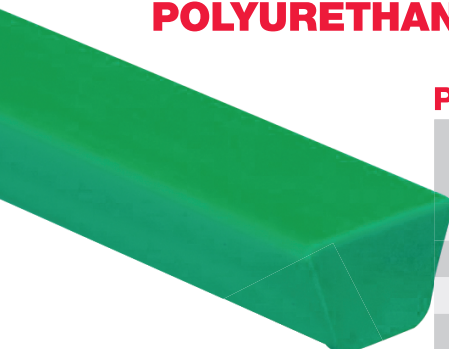
85 ShA reinforced

Ø (mm): 6*-7*-8-9*-10-12-15*-18*



* On request

POLYURETHANE V-BELTS



PT 85

Code	Cross Section	Traction Force	Corresponding	Minimum Pulley
	BxH (mm)	(N)	Elongation (%)**	Diameter
PT 85 Z	10x6	60	8	55
PT 85 A	13x8	120	8	70
PT 85 B	17x11	220	8	110
PT 85 C	22x14	360	8	130



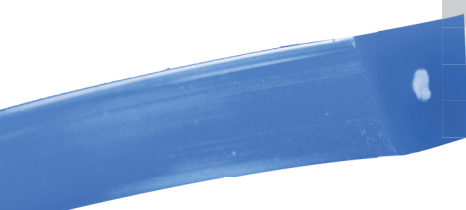
PT 85 RK

Code	Cross Section	Traction Force	Corresponding	Minimum Pulley
	BxH (mm)	(N)	Elongation (%)**	Diameter
PT 85 RK A	13x8	250	0,5	80
PT 85 RK B	17x11	400	1	125
PT 85 RK C	22x14	600	1,5	200



PT 85 FDA (BLUE)

Code	Cross Section	Traction Force	Corresponding	Minimum Pulley
	BxH (mm)	(N)	Elongation (%)**	Diameter
PT 85 FDA Z	10x6	60	8	55
PT 85 FDA A	13x8	120	8	70
PT 85 FDA B	17x11	220	8	110
PT 85 FDA C	22x14	360	8	130



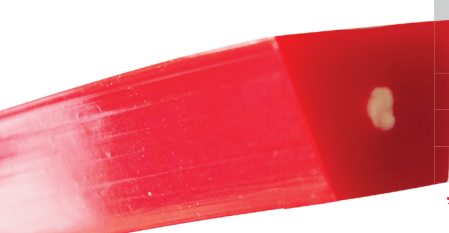
PT 85 RK FDA (BLUE)

Code	Cross Section	Traction Force	Corresponding	Minimum Pulley
	BxH (mm)	(N)	Elongation (%)**	Diameter
PT 85 RK FDA A	13x8	250	0,5	80
PT 85 RK FDA B	17x11	400	1	125
PT 85 RK FDA C	22x14	600	1,5	200



PT 90

Code	Cross Section	Traction Force	Corresponding	Minimum Pulley
	BxH (mm)	(N)	Elongation (%)	Diameter
PT 90 Z	10x6	110	5	65
PT 90 A	13x8	200	5	80
PT 90 B	17x11	360	5	130
PT 90 C	22x14	600	5	180



PT 90 RK

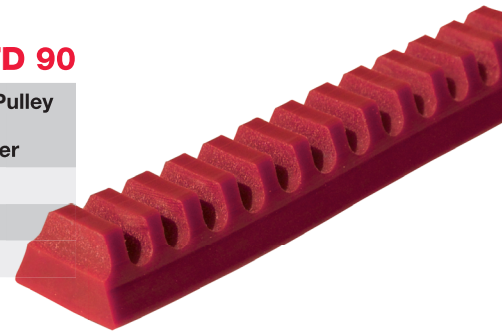
Code	Cross Section	Traction Force	Corresponding	Minimum Pulley
	BxH (mm)	(N)	Elongation (%)	Diameter
PT 90 RK A	13x8	300	1	110
PT 90 RK B	17x11	500	1,5	140
PT 90 RK C	22x14	750	1,5	230

** Indicative values based on the average of test results.

POLYURETHANE COGGED V-BELTS

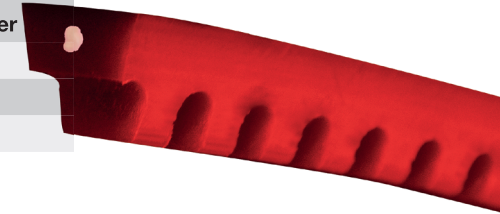
PTD 90

Code	Cross Section BxH (mm)	Traction Force (N)	Corresponding Elongation (%)**	Minimum Pulley Diameter
PTD 90 A	13x8	140	5	65
PTD 90 B	17x11	250	5	90
PTD 90 C	22x14	420	5	120



PTD 90 RK

Code	Cross Section BxH (mm)	Traction Force (N)	Corresponding Elongation (%)**	Minimum Pulley Diameter
PTD 90 RK A	13x8	300	1	70
PTD 90 RK B	17x11	500	1,5	110
PTD 90 RK C	22x14	750	1,5	150



POLYURETHANE ROUND BELTS

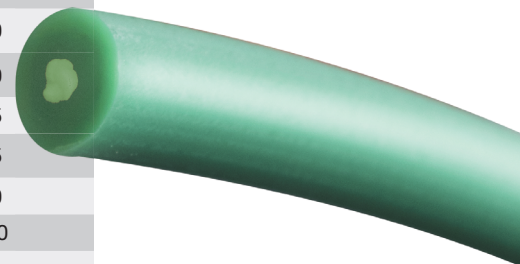
PR 85 NL (Rough)

Code	Cross Section Diameter (mm)	Traction Force (N)	Corresponding Elongation (%)**	Minimum Pulley Diameter
PR 85 NL 2*	2	4,7	8	10
PR 85 NL 3	3	10	8	15
PR 85 NL 4	4	19	8	25
PR 85 NL 5	5	29	8	30
PR 85 NL 6	6	42	8	40
PR 85 NL 7*	7	57	8	50
PR 85 NL 8	8	75	8	55
PR 85 NL 9	9	95	8	65
PR 85 NL 10	10	118	8	75
PR 85 NL 12	12	170	8	90
PR 85 NL 15	15	265	8	120
PR 85 NL 18*	18	381	8	150
PR 85 NL 20*	20	462	8	200



PR 85 NL RK (Rough)

Code	Cross Section diameter (mm)	Traction Force (N)	Corresponding Elongation (%)**	Minimum Pulley Diameter
PR 85 NL RK 6*	6	70	0,5	50
PR 85 NL RK 7*	7	100	0,5	60
PR 85 NL RK 8	8	120	0,5	75
PR 85 NL RK 9*	9	170	1	85
PR 85 NL RK 10	10	230	1	90
PR 85 NL RK 12	12	330	1,5	120
PR 85 NL RK 15*	15	500	1,5	150
PR 85 NL RK 18*	18	680	1,5	180



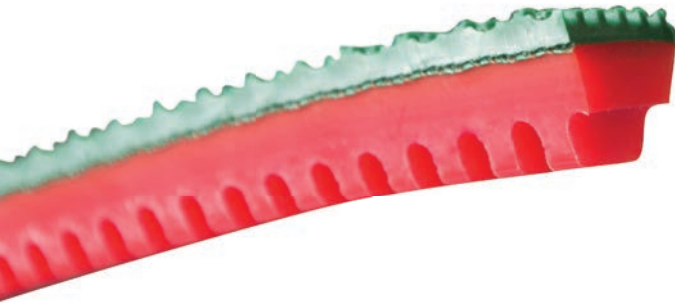
* On request ** Indicative values based on the average of test results.

SPECIAL FABRICATIONS ON REQUEST

Megadyne can offer varied specialist fabrications processes, increasing Megaweld features like grip, temperature range and wear resistance. Megadynes technical department are available for design advice, to reach the optimal design solution.

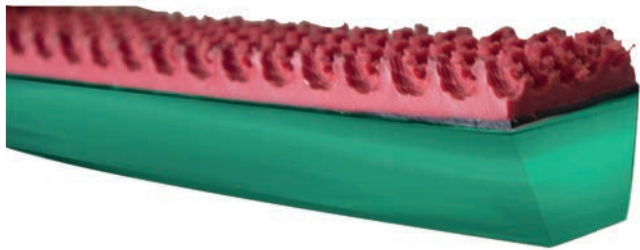
V-Belt with PVC NAP coating

Available in the trapezoidal or cogged versions. The Gripface coating is used to gain an increased surface coefficient of friction. This is particularly useful to control products at high speeds or in inclined or declined applications. This cover is resistant to common lubricant oils and water.



V-Belt with rubber NAG coating

Available in the trapezoidal or cogged versions. The Gripface coating is used to gain an increased surface coefficient of friction. This is particularly useful to control products at high speeds or in inclined or declined applications. Widely used on packaging machines. This cover is very wear resistant.



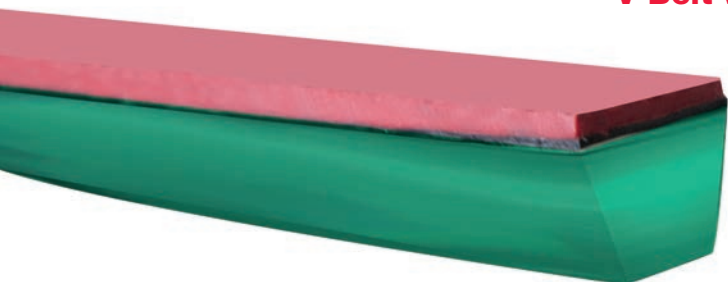
V-Belt with aramide felt surface

Available in the trapezoidal or cogged versions. The coating used for conveying hot products, giving high heat resistance and a lower friction coefficient.



V-Belt with TENAX surface

Available in the trapezoidal or cogged versions. The coating is used for conveying abrasive materials. The coating offers a high friction coefficient and excellent wear resistance.



SPECIAL MATERIALS ON REQUEST

HIGH UV RESISTANT MATERIAL

- Resistant to UV light
- Reduces fading, yellowing and premature ageing

REINFORCED MATERIALS

- Standard reinforced Kevlar cords. Polyester cords on request.
- Higher loadings
- Lower elongation

DETECTABLE FOR THE FOOD INDUSTRY

- Materials that can be sensed by metal detectors on request with m.o.q.
- Blue and Orange increases visual detection rates

EXTRA CLEAR

- High clarity transparent grades available
- Can also be UV resistant to prolong the clarity level

CO-EXTRUSION

- Materials of different types and hardness can be extruded together

SURFACE FINISH

- Special surface finishes
- Profiling the surface

POST MANUFACTURE PROCESSING

- Profiles can be treated after extrusion
- Oven heating to pre-defined temperatures over 24 hours
- Improves the mechanical properties and stability

COGGED

- All Vee profiles can be cogged
- Increases flexibility
- Improves the minimum pulley rating
- Add "D" as a suffix to the belt code

ADDED COVERS

- PU Soft grip
- PVC Super grip
- Ultra grip rubber
- Polyester
- Felt
- Cellular foams
- Linatex

ENDLESSING

- We can supply individual belts, endlessed to your specified lengths
- Equipment available for clients to endless weld in house

CALENDERED SHEET

- Sheet at 400mm and 700mm available
- These can be endlessed to produce tapes and bands for special applications
- Finished belts can also be profiled with different surface finishes

SPECIAL TREATMENT

SPECIAL FABRICATION

CHEMICAL PRODUCT RESISTANCE*

Megadyne thermoplastic polyurethane V-Belts, have many varied industrial applications and may be in contact with different contaminants. The TPU resistance to chemical depends on many factors, such as temperature, chemical concentration and TPU hardness.

*Chemical resistance declaration on request.



The data and information contained in the present catalogue are up-to-dated to the date of the catalogue's printing. Megadyne Spa reserves the right to modify the specifications, performances and other information relating to the belts described in the present catalogue, at any time at its own discretion, without any prior notice. For updating refer to our web site www.megadynegroup.com.

Technical specifications, performances and other information provided in the present catalogue are indicative and do not bound Megadyne unless such specifications, performances or other information are expressly agreed in the agreement with the customer.

We also recommend to read carefully the following documents in our web site www.megadynegroup.com:

- Megadyne General Conditions of Sale (comprising the warranty)
- Theoretical Belt Life
- Drive Components: Storage, Installation, Maintenance and Troubleshooting Handbook - Belts standard use condition and temperature.

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BELARUS

Minsk
Phone +375 17 2802486
Info.ee@megadynegroup.com

BRASIL

Sorocaba
Phone +55 15 2101 7700
inquiries@jasonindustrial.com

CANADA

Edmonton
Phone: +1 780 461 4400
inquiries@jasonindustrial.com

Milton

Phone: +1 905 878 0532
info@samplabelting.ca

Montreal

Phone: +1 514 31 2341
inquiries@jasonindustrial.com

Toronto

Phone: +1 905 602 4400
inquiries@jasonindustrial.com

CHINA

Beijing
Phone +86 10 8150 7478
info.cn@megadynegroup.com

Foshan

Phone +86 757 83815530
info.cn@megadynegroup.com

Fujiang

Phone +86 595 8816 0309
info.cn@megadynegroup.com

Ningbo

Phone +86 574 8650 2886
info.cn@megadynegroup.com

Qingdao

Phone +86 532 8765 2117
info.cn@megadynegroup.com

Shanghai

Phone +86 21 5447 1473
info.cn@megadynegroup.com

Shenyang

Phone +86 24 2572 3238
info.cn@megadynegroup.com

COLOMBIA

Cartagena
Phone: 011 57 313 501 5397
inquiries@jasonindustrial.com

CZECH REPUBLIC

Praha
Phone +420 2 8481 7181
office.cz@megadynegroup.com

FRANCE

Paris
Phone +33 1 6079 8200
info.fr@megadynegroup.com

St. Jean De Maurienne

Phone +33 4 7964 0613
info.fr@megadynegroup.com

GERMANY

Borchen
Phone +49 5251 8735 0
info.de@megadynegroup.com

Elchingen

Phone +49 7308 9665 0
produktion@megadynegroup.com

HUNGARY

Budapest
Phone +36 23 428 628
info.hu@megadynegroup.com

ITALY

Turin
Phone +39 011 926 8052
info@megadynegroup.com

Milan

Phone +39 039 689 601
info@samplabelting.com

MEXICO

Mexico C.P.
Phone +52 55 5587 3680
inquiries@jasonindustrial.com

POLAND

Bydgoszcz
Phone +48 52 348 77 12
info.pl@megadynegroup.com

SOUTH AFRICA

Johannesburg
Phone +27 (0)12 661 1652
info.sa@megadynegroup.com

Cape Town

Phone +27 (0)21 9820772
sales.za@megadynegroup.com

SPAIN

Barcelona
Phone +34 93 811 5450
info.sp@megadynegroup.com

SWEDEN

Kristianstad
Phone +46 10 1309600
info.se@megadynegroup.com

THAILAND

Bangkok
Phone: +66 (0) 27115477
info.apac@megadynegroup.com

TURKEY

Izmir
Phone +90 232 877 07 00
info@rultrans.com.tr

U.K.

Birmingham
Phone: +44 1384 215 021
sales@megadynegroup.com

U.S.A

California
Phone +1 323 265 8061
inquiries@jasonindustrial.com

Florida

Phone +1 813 241 4111
inquiries@jasonindustrial.com

Georgia

Phone +770 887-9725
inquiries@jasonindustrial.com

Illinois

Phone: +1630 752 0600
inquiries@jasonindustrial.com

New Jersey Americas HQ

Phone +1 973 227 4904
inquiries@jasonindustrial.com

North Carolina

Phone +1 704 583 5388
inquiries@jasonindustrial.com

Oregon

Phone +1 888 231 7224
inquiries@jasonindustrial.com

South Carolina

Phone +1 864 288 9916
inquiries@jasonindustrial.com

Texas

Phone +1 972 438 6992
inquiries@jasonindustrial.com

HEADQUARTERS**ITALY Torino**

Via S. Lucia, 114
10075 Mathi (Torino)
Phone +39 011 926 8052
info@megadynegroup.com

www.megadynegroup.com

www.jasonindustrial.com

www.samplabelling.com